



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBW109-3101-58-2-7
Job Sheet 169924



Part No: RBW109-3101-58-2-7

Job Qty: 4 ea

Part Name: Handle



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/3/18

Job Tracking No:

Due Date: 1/12/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBW109-3101-58-2 Rev 3 TEO17-641 IPP Rev A 17.12.12 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		12/27/17	0.00	0.00	Start Up Machining-4		SL 18-1-27
120	Mori Seiki	4 pcs		12/28/17	0.00	0.40	MORI SL-154		SL
130	QC	4 pcs		12/28/17	0.00	0.00	QC2 Machining-4		SL
140	QC	4 pcs		12/28/17	0.00	0.00	QC8 Machining-5		FL DAS-1-28
145	QC	4 pcs		12/28/17	0.00	0.00	QC5		38
150	Outsource	4 pcs		1/11/18			ATG001-VC	Outsource 104	AT 18/01/12
160	Packaging	4 pcs		1/11/18	0.00	0.00	Packaging2		AT 18/02/12
170	QC	4 pcs		1/11/18	0.00	0.00	QC6		38
180	Small Fab	4 pcs		1/12/18	0.00	0.80	Small Fab-9		38
190	QC	4 pcs		1/12/18	0.00	0.00	QC5		38
200	Packaging	4 pcs		1/12/18	0.00	0.00	Packaging3-2		FEB 27 2018
210	QC21-SA	4 Ea		1/12/18	0.00	0.00	QC21		DAS 21 FEB 28 2018

Part Op 90 - See engineering for anodize deviation, was clear now is blue.

Descriptions: 120 - 1-Machine as per folio FB700 FOLIO REV: _____ DWG REV: _____ 2-Deburr

150 - Issue P/O to ATG: 035921 -ANODIZE COLOR-BLUE, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required

180 - Laser engrave T/N

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6R0.375	2 1.64	67	0	0

5021843

2.5

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA

TEL.: 1 613 632-5200

Email: sales@dartaero.com

www.dartaerospace.com



Handle

PART NO: RBW109-3101-58-2-7

Original Serial #: S036126

Revision:

Operation: Start up Operation 01/27/18

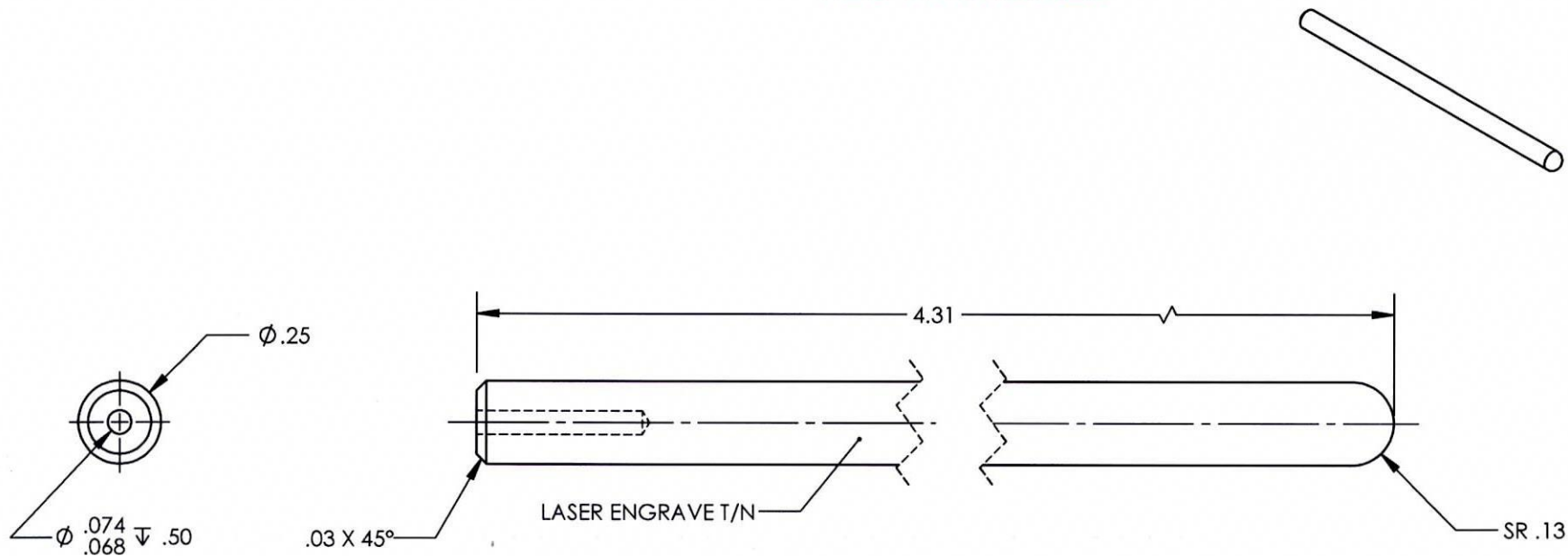
Change No:

Job No: 169924

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0246	-7 CH'D DIM WAS Ø.24 IS Ø.25; CH'D FINISH WAS GRAY ANODIZE IS CLEAR ANODIZE; ADDED S/N, "MADE IN USA" TO NOTE.	12/2/2016	SM	JAG
3	17-0052	-7 CH'D NOTE WAS LASER ENGRAVE T/N, S/N, "MADE IN USA" IS LASER ENGRAVE T/N.	2/20/2017	RJC	JAG

TEO ATTACHED



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

NO. 169924 MS
18-01-03

⑦
HANDLE

DART AEROSPACE	
TITLE HAMMER, ALUMINUM, BLADE CORROSION AND VOIDS DETECTION	
DWG NO. RBW109-3101-58-2-7	REV 3
MAT'L 6061	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
FINISH CLEAR ANODIZE	.XXX ± .005 FRACTIONS ± 1/8
SPEC MIL-A-8625F, TYPE II, CLASS I	.XX ± .01 ANGLES ± 5°
DRAWN BY: DUERFELDT	.X ± .1 SURFACES = 125/✓
CHECKED: DUERFELDT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
QA APPR: LINDSAY	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
APPROVED: GILBERT	USED ON MODEL AW109/AW119
SCALE 2:1	DATE 3/12/2015 SHEET 5 OF 5



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO038921**

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO038921

PO Date: 1/31/18

Due Date: 2/9/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Baker, Diane
Phone: dbaker@dartaero.com

E-MAILED
FEB 06 2018

Via: Ground

Pytm Terms: Net 30

Freight Terms:

Special Comments:

Items										
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	170477	646.3812	Gusset Bracket Issue P/O to ATG: _____ Hard Anodize Black and Prime as Per Dwg 646.3800	Firmed	2/16/18	24 pcs	0 pcs	24 pcs	\$7.22/pcs	\$173.28
2	167748	D4970-3	Windshield Deflector - Upper Issue P/O to ATG: _____ Hard Anodize, Color Black and Prime as per Dwg D4970 Rev. C	Firmed	2/16/17	1 pcs	0 pcs	1 pcs	\$35.87/pcs	\$35.87
3	167750	D4822-2	Upper Right Deflector Hard Anodize, Color Black and Prime as Per Dwg D4822 Rev. C	Firmed	2/16/17	3 pcs	0 pcs	3 pcs	\$31.12/pcs	\$93.36
4	167751	D4821-1	Windshield Deflector Issue P/O: _____ Hard Anodize, Color Black and Prime as per Dwg D4821 Rev. B	Firmed	2/16/17	8 pcs	0 pcs	8 pcs	\$51.37/pcs	\$410.96
5	169775	D5227-3	Seat Track Issue P/O: _____ Hard Anodize, Color Black and Prime as per Dwg D5227 Rev. A	Firmed	2/16/17	4 pcs	0 pcs	4 pcs	\$32.87/pcs	\$131.48
6	169922	RBW109- 3101-58-2-3	Hammer Head -Issue P/O to ATG: _____ -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is required	Firmed	2/9/18	5 pcs	0 pcs	5 pcs	\$3.47/pcs	\$17.35
7	169924	RBW109- 3101-58-2-7	Handle -Issue P/O to ATG: _____ -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is required	Firmed	2/9/18	4 pcs	0 pcs	4 pcs	\$3.47/pcs	\$13.88
8	168272	647.0110		Firmed	2/16/18	15 pcs	0 pcs	15 pcs	\$44.12/pcs	\$661.80



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 914609

Date: 09-Feb-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Diane Baker
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
5 ea	Part: RBW109-3101-58-2-3 Hammer Head Anodize per MIL-A-8625F, Type II, Class 1, Clear, .0004-.0010" (.4 - 1 mils) Water Sealant Job: 22466		Rev: 3 PO: PO 038921 Line: 6
3 ea	Part: RBH9928-2-1 Tab Bender Anodize per MIL-A-8625F, Type II, Class 2, Red, .0004-.0010" (.4 - 1 mils), Water Sealant Job: 22471		Rev: K PO: PO038921 Line: 11
3 ea	Part: RBH9928-2-3 Clamp Anodize per MIL-A-8625F, Type II, Class 2, Red, .0004-.0010" (.4 - 1 mils), Water Sealant Job: 22474		Rev: K PO: PO038921 Line: 14
4 ea	Part: RBW109-3101-58-2-7 Handle Anodize per MIL-A-8625F, Type II, Class 1, Clear, .0004-.0010" (.4 - 1 mils) Water Sealant Job: 22467		Rev: 3 PO: PO038921 Line: 7
4 ea	Part: RBH9928-2-1 Tab Bender Anodize per MIL-A-8625F, Type II, Class 2, Red, .0004-.0010" (.4 - 1 mils), Water Sealant Job: 22469		Rev: K PO: PO038921 Line: 9
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements.			
Made in Canada.			



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 914609

Date: 09-Feb-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Diane Baker
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via
		OUR TRUCK
Quantity	Description	
	Date: <u>07/27/2018</u>	
	Certified Signature: <u>[Signature]</u>	
	Receiver Signature: _____	
A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited.		
Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.		
Made in Canada.		